



MTS400

— **MightyTough Smooth Duct Sealant** —

GRAY • WATER-BASED

- **LEED COMPLIANT**
- **INDOOR & OUTDOOR**
- **UL LISTED 181B-M**

MTS400 is a UL Listed 181B-M, High Velocity, fast drying, non-flammable, high-quality, flexible water based duct sealant with excellent adhesion, specially formulated to meet SMACNA and local codes to pressure-seal all types of HVAC sheet metal air duct systems, and UL Listed flexible duct.



TECHNICAL DATA

Color	Gray
Consistency	Smooth creamy texture
Base	Synthetic latex
Solvent	Water
Weight Per Gallon	11.0 +/- .3 lbs. per gallon
Solids Content	63% +/- 3%
Viscosity	370,000 c.p.s.
Shore A Hardness	>20
Time to Test	24 - 72 hours*
Service Temperature	-40° F to 220° F
Weather Resistance	Excellent
Mildew Resistance	Excellent
VOC	52 g/l EPA Method 24
Pressure Classes	For all SMACNA Pressure Classes up to 16 inches w.g.
Seal Classes	SMACNA A, B, C
Packaging	1 US Gal. pail,
Freeze/Thaw Stability	Passed 5 cycles

* May vary according to temperature and humidity

APPLICATION

Temperature	35° F to 110° F
Method	Brush, putty knife, caulk gun, pump
Preparation	Surface must be dry, dirt, oil and grease free.
Coverage Rate	Apply 3" band width at joints & fasteners to: <ul style="list-style-type: none"> • 1/16" thick (64-84 mils) at 19-25 sq.ft./gal for UL181 Listed Flexible Air Ducts • 1/32" thick at 50 sq.ft./gal for use with Sheet Metal Ducts
Clean-Up Wet	Soap and warm water
Clean-Up Dry	Solvent (use safe-handling practices.)

Surface must be clean and free of moisture, contamination and foreign matter. **Do not allow this product to freeze.** Apply when temperatures will not fall below freezing for at least 24 to 72 hours, depending on temperature and humidity. Do not apply this product where temperatures will exceed 220° F. Keep out of reach of children. Review MSDS for complete safety information prior to use. DO NOT use where acidic or alkaline chemicals are present (i.e. lab fume hoods, vents, etc.)

For Industrial Professional Use Only.

STORAGE

Temperature	40° F to 110° F. DO NOT FREEZE
Shelf Life	One year (unopened)
Flammability	Non-flammable



CAULKING AND SEALANTS	
4KW3	
SURFACE BURNING CHARACTERISTICS	
	C US
FLAME SPREAD	5 0
SMOKE DEVELOPED	0 0
Applied to Inorganic Reinforced Cement Board.	

Tested as applied in two 50mm (2 in.) wide strips 200mm (8 in.) on center.
(Coverage: 22.2% - 23% of the exposed test sample area)

SPECIAL CHARACTERISTICS

- UL 723 Classified
- Permanently Flexible
- Non-Flammable
- Exceptional Workability
- Will Not Drip or Sag
- Non-Cracking Formula
- Low Brush Drag & Spreadability
- Reduces Labor Cost
- Low Shrinkage
- Excellent Adhesion to Metal
- UL Listed 181B-M
- Mild Odor
- Indoor or Outdoor Use
- Very Good UV, Water & Mold Resistance
- Paintable - Latex or Epoxy
- Qualifies for LEED™ Credit EQ 4.1
- Conforms to Requirements of:
 - NFPA 90A and 90B
 - FDA, USDA and EPA Standards
 - ASTM C731, ASTM D2202



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